



HACO HYDRAULIC PRESS BRAKE
PPM 36135 type,
3600 mm X 135 T CN 2 Beams (1992)

- Fabricated steel frame
- Equilibration by means of an anti-torsion bar
- Electrical control of the mechanical stops in the cylinders via the control panel with electronic read-out
- Pendant control panel
- Adjustable speed change-over point and daylight opening
- Adjustable working pressure
- Control pedal
- Machine delivered with instructions manual and maintenance tools
- The machine is designed for tightening the "System Tooling" machine-finished tooling
- Colour: Dark grey RAL 7031/ Light grey RAL 7044/ Yellow RAL 1077

• **ROBOSOFT ATL 500 DIGITAL CONTROL specifications: INCLUDED**

- Digital reading of the working pressure, depth and end stop
- Capacity: 1,350 kN
- Working length: 3,600 mm
- Distance between housings: 3,150 mm
- Gooseneck depth: 250 mm
- Table width: 180 mm
- Max. daylight opening: 325 mm
- Max. stroke: 120 mm
- Fast approach speed: 70 mm/sec.
- Working speed: 7 mm/sec.
- Fast return speed: 60 mm/sec.
- Motor power: 7.5 kW
- Max. working pressure: 300 bar
- Height: 2,240 mm
- Width: 1,550 mm
- Length: 3,830 mm
- Weight: +/- 8.4 T
- Table height: 915 mm

• **2 operating modes**

➤ **Pre-selection mode**

The position of the depth stop and the end stop can be selected. Accuracy of the end stop: 1/10th
Accuracy of the depth stops: 1/100th

➤ **Programming mode: Programming of X and Y**

A program can be executed in which the depth stop and end stop are adjusted automatically during the bending sequence. Memory capacity: Max. 8 programs - 80 steps
Positioning of the end stop: (X/AC) 0.1 mm